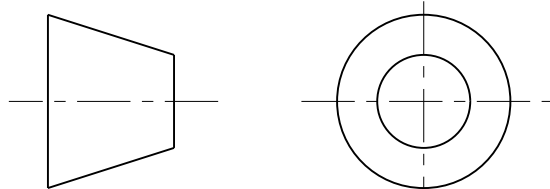
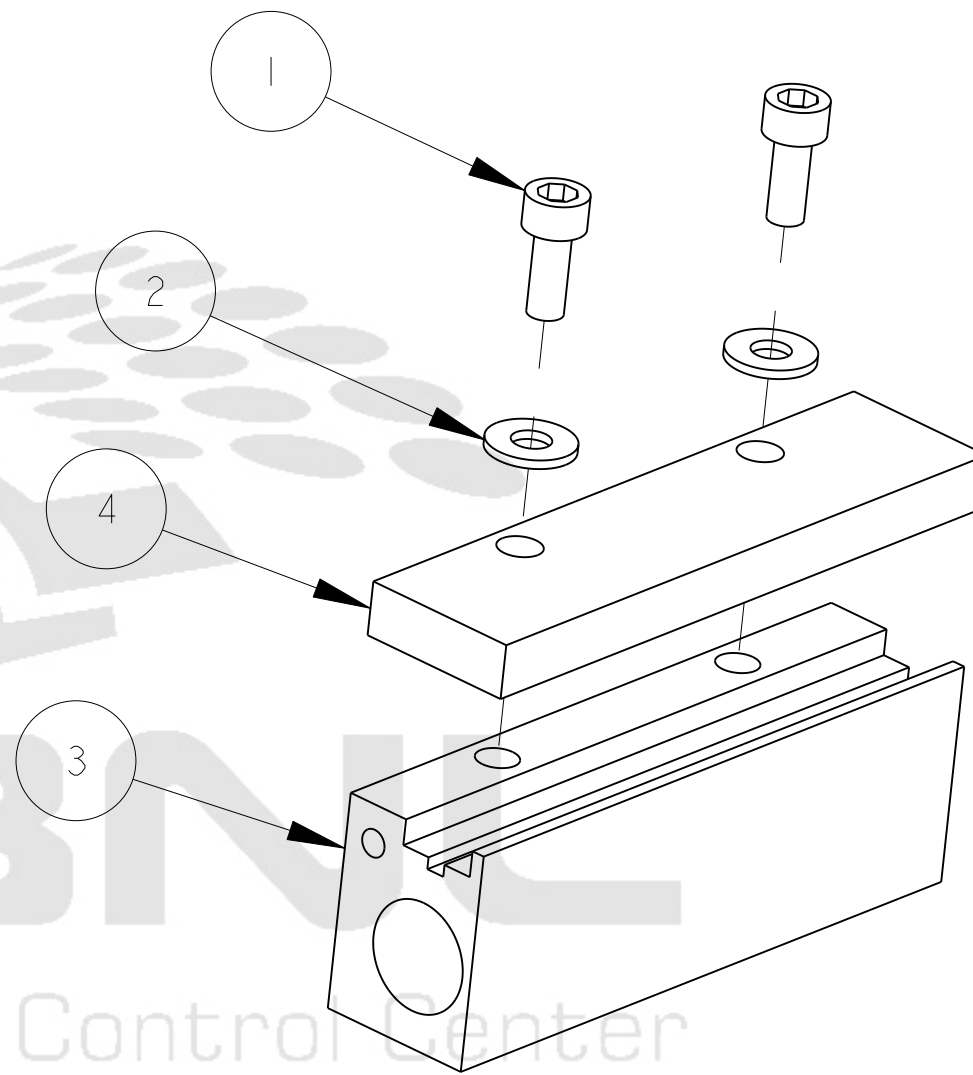
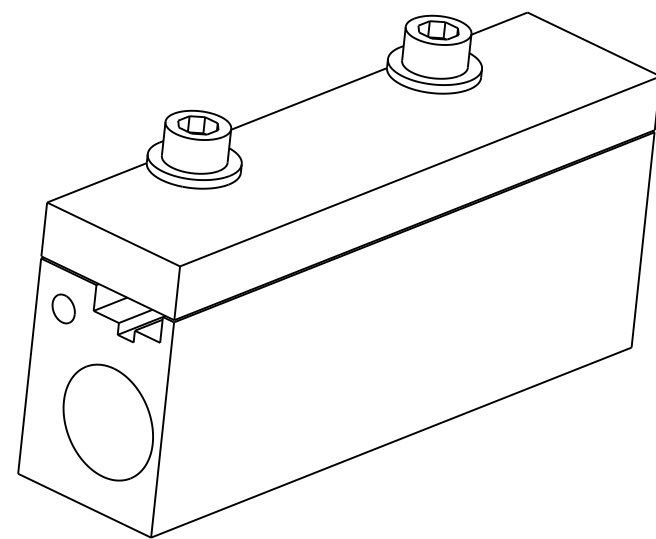


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS IS A CRYOGENIC VACUUM COMPONENT.
2. WELDING PROCEDURE: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
3. CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
4. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS:  
PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
5. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982.  
UNITS ARE IN INCHES [mm] UNLESS OTHERWISE SPECIFIED.
6. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS,  
OR COOLANTS ARE STRICTLY PROHIBITED.
7. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER  
IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES  
ONLY.
8. VENDOR SUGGESTED CHANGES TO WELD PREPS; SUBECT TO  
LBNL APPROVAL.
9. VENDOR SUGGESTED CHANGES TO TOLERANCES TO FACILITATE  
FABRICATION OR ASSEMBLY; SUBECT TO LBNL APPROVAL.
10. PROTECT FINISHED PARTBY BAGGING OR SIMILAR METHOD TO  
PROTECT AND MAINTAIN CLEANLINESS DURING SHIPMENT AND  
STORAGE.

ITEM	PART NO	REQD	DESCRIPTION	MATERIAL
4	251682	1	SOLDER BOX TOP PLATE 120 AMP	ALUMINUM 6061
3	251676	1	SOLDER BOX 120 AMP	ALUMINUM 6061
2	-	2	WASHER, FLAT M4	-
1	-	2	SCHDPC_M4x0.7x10mm	-



### THIRD ANGLE PROJECTION

[illegible]